### Lunch and Introductions

<table>
<thead>
<tr>
<th>Time</th>
<th>Activity</th>
<th>Location</th>
</tr>
</thead>
<tbody>
<tr>
<td>12:00 pm</td>
<td>Lunch with Roundtable Participants</td>
<td>Location TBD</td>
</tr>
</tbody>
</table>

### Registration, Opening Remarks, Agency Updates

<table>
<thead>
<tr>
<th>Time</th>
<th>Activity</th>
<th>Speaker(s)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1:15 pm</td>
<td>Registration at main entrance of USAID (14th Street)¹</td>
<td></td>
</tr>
<tr>
<td>1:30 pm</td>
<td>Opening Remarks</td>
<td>Diane Russell, USAID</td>
</tr>
<tr>
<td>1:45 pm</td>
<td>Agency Updates (5 minutes/Agency, 6 total)²</td>
<td></td>
</tr>
</tbody>
</table>

### Presentations by Roundtable Participants³

<table>
<thead>
<tr>
<th>Time</th>
<th>Title</th>
<th>Speaker(s)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2:15 pm</td>
<td>The role of social science research in USAID Forward and other Administration initiatives</td>
<td>Julie Kunen, USAID</td>
</tr>
<tr>
<td>2:35 pm</td>
<td>Societal Indicators for the National Climate Assessment</td>
<td>Melissa Kenney, NOAA</td>
</tr>
<tr>
<td>2:55 pm</td>
<td>Forest Service web application providing results for recreation visitation to National Forests &amp; Grasslands</td>
<td>Don English, USDA/Forest Service</td>
</tr>
<tr>
<td>3:15 pm</td>
<td>US Army Corps' work on climate change</td>
<td>Wen-Huei Chang, Army Corp of Engineers</td>
</tr>
<tr>
<td>3:35 pm</td>
<td>Coffee Break</td>
<td></td>
</tr>
<tr>
<td>3:45 pm</td>
<td>BLM/USGS feasibility study on valuing ecosystem services</td>
<td>Rob Winthrop, BLM</td>
</tr>
<tr>
<td>4:05 pm</td>
<td>Social and Environmental Safeguards in the U.S. Government’s REDD+ Policies and Programs</td>
<td>Diane Russell, USAID</td>
</tr>
<tr>
<td>4:25 pm</td>
<td>Gender and Indigenous Linkages with Climate Change in the Latin America and Caribbean Region</td>
<td>Connie Campbell, USAID</td>
</tr>
<tr>
<td>4:40 pm</td>
<td>Human Rights and Democratic Governance in Climate Change</td>
<td>Naomi Roht-Arriaza, USAID</td>
</tr>
<tr>
<td>5:00 pm</td>
<td>Summary remarks and next steps</td>
<td></td>
</tr>
</tbody>
</table>

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¹ Please be sure to bring identification so that security can provide you with a temporary badge. We can all head over together after lunch. If you are unable to attend the lunch then please be sure to be at the front desk at 1:15 pm.

² There are six agencies represented during the meeting – NOAA, USADA/Forest Service, Army Corps of Engineers, BLM, National Park Service and USAID.

³ Presentations should be 15 minutes long with an additional five minutes for Q&A (20 minutes total).